



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2604-1

Job Sheet 171007



Part No: D2604-1

Job Qty: 4 ea

Part Name: Console Side LH, 407 Console



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP C 98.11.25 Added Inspection Levels, Jig numbers DM IPP Rev:D 07-09-24 Now On Waterjet
JLM Verified By: EC IPP Rev:E 07-12-18 ECN1059 RevB as per dwg DD verified by EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/15/18	0.00	0.00	Start Up Waterjet		DL 18/01/29
100	Waterjet	4 pcs		2/15/18	0.04	0.68	Waterjet1		DL 18/01/29
110	QC	4 pcs		2/15/18	0.00	0.00	QC2 Waterjet-1		DL 18/01/29
120	QC	4 pcs		2/15/18	0.00	0.00	QC8-1		38
130	Brake NC	4 pcs		2/15/18	0.00	0.12	Brake NC 1		DL 18/01/29
140	QC	4 pcs		2/15/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs		2/16/18	0.00	0.35	HandFinish1		18/02-07
160	QC	4 pcs		2/16/18	0.00	0.00	QC7		38
170	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-1		9-88
180	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		DM

Part Op 100 - 1-Cut as per Dwg D2604

Descriptions: 130 - Deburr if necessary Form as per Dwg D2604

21 FEB 12 2018

Job BOM

M2024T35.040

Job BOM records could not be found.

135 of each

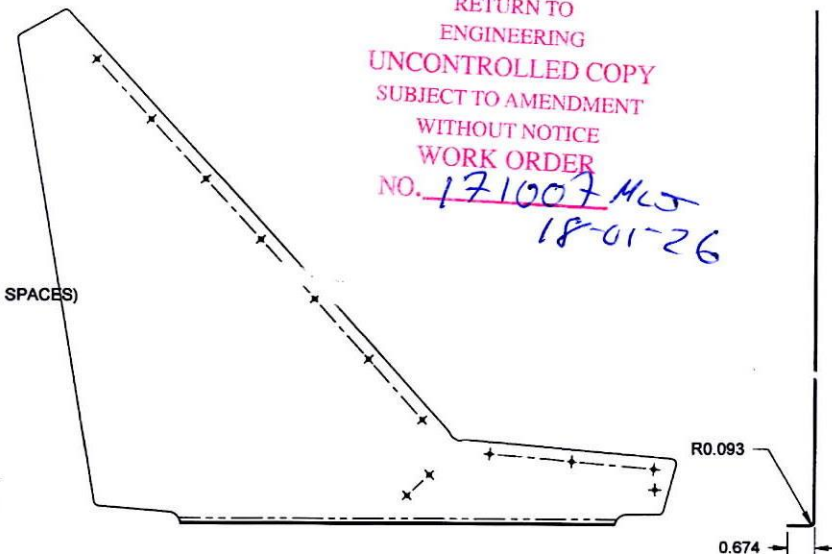
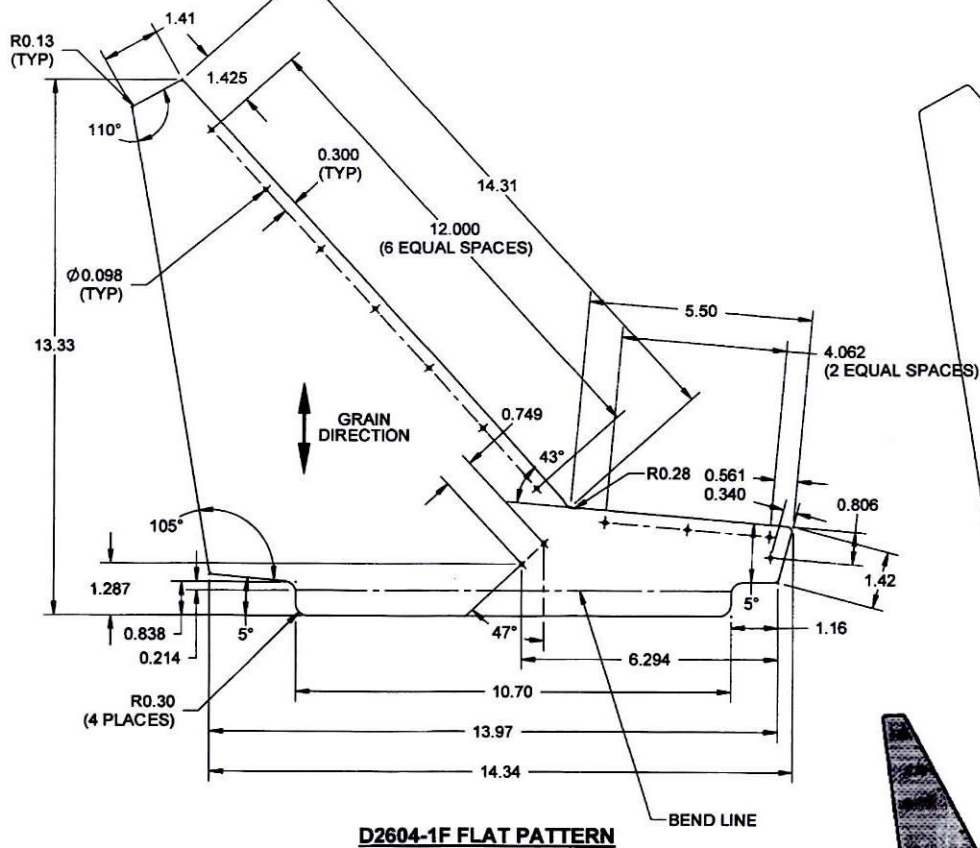
Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 1/25/18 12:50 PM dart.lacelle.linda



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171007 MJS
18-01-26

RELEASED
07.12.12

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.040 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.040)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.36 lbs

B	ADD GRAIN DIRECTION, UPDATE DIMS, GENERAL UPDATE, INCORPORATED HAND CHANGES	DC	07.11.07
A	D2604 WAS D206-547-231-24	BW	97.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	DA	D2604	SHEET 1 OF 1
APPROVED	DA	TITLE	SCALE
DE APPR.	DA	CONSOLE SIDE	1:3
DATE	07.11.07	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	